## **TEST REPORT NO. 54402-4**



TEST, ENGINEERING AND RESEARCH GROUP, SAN BERNARDINO

Pelican Products, Inc. 23215 Early Avenue Torrance, CA 90505 Our Job No. T54402
Contract — 46273

Date April 2, 2007

This report contains true and correct data obtained in the performance of the test program set forth in your purchase order. Test methods, results, and equipment used are recorded on these data sheets.

Where applicable, instrumentation used in obtaining this data has been calibrated using standards which are traceable to the National Institute of Standards and Technology.

### SUMMARY:

One Case, Part No. 1630 (no serial number), was subjected to Vibration, Low Temperature, Dry Heat, and Impact Testing in accordance with DEF STAN 81-41 (Part 3)/Issue 4 and the following paragraphs:

Vibration Test K	Paragraph 24
Low Temperature Test G	Paragraph 21
Dry Heat Test C	Paragraph 17
Impact (Vertical) Test E	Paragraph 19

Complete test details, including photos and equipment lists, and test results are contained in this report.

Test Dates: 3/7/07-3/16/07

STATE OF CALIFORNIA COUNTY OF SAN BERNARDINO SS.	TEST OPERATIONS
Phillip Knoll	TEST ENGINEER  M. Bovard  DEPT. MANAGER  P. Choll  QUALITY ASSURANCE  FIRST  G. Montgomery

My Comm. Expires Mar 8, 2008



Customer	Pelican Products, Inc.	Job No.	T54402	
		Date 3	/6/2007	
Specimen	Case			

## RECEIVING INSPECTION

/lanufa	cturer:	Pelican Produ	ucts, Inc.		
P/N's	1630			S/N's	N/A
				-	
				-	
				=	
How do	oes identi	fication inform	ation appear	- ∵ (name pla	ate, tag, painted, imprinted, etc.)
Exami		/isual, for evid			workmanship, or other ation.
Inspec	tion Res		as no visible otherwise no		of damage to the specimen(s)

recinsp

Sheet No. 1 of 1
Approved Willow Key Date 3/30/07



Test Title Vibration Customer Pelican Products, Inc. Job No. T54402 Specimen Case Date Started 3/8/2007 Part No. 1630 Serial No. See Recv. Insp. Date Comp. 3/8/2007 Spec. DEF STAN 81-41 Part3/4 Par. 14 and 24 Photo Yes Amb. Temp.  $25 \pm 10^{\circ}$ C

## Requirements:

Pre-Conditioning:

Temperature: 25+ 10 °C Humidity: 45% to 75%

Duration: 16 hours or until specimen has reached temperature

stabilization (whichever is the shortest period)

Vibration:

Test Level:  $\pm$  0.23" ( $\pm$  6 mm) peak (0.46" DA) from 5 to 9 Hz and  $\pm$ 2g

peak from 9 to 350 Hz

Sweep Rate:  $0.75 \pm 0.25$  octave per minute

Test Duration: Depending on test specimen weight, see below Orientation: Depending on test specimen weight see below

### **Test Method:**

Weigh the test specimen.

Place the test specimen in a test chamber on the face on which it normally is expected to be transported or stored. Install a thermocouple on the test specimen. Maintain the chamber at 25± 10 °C and 45% to 75% relative humidity for 16 hours or until the specimen has reached temperature stabilization (i.e. test specimen temperature stable with chamber temperature).

After pre-conditioning:

Immediately after removal from the conditioning chamber strap the test specimens to a vibration machine. Subject the test specimens to the following vibration test. Axis designations are to be Top to Bottom, Side to Side, and Front to Back.

For each test specimen whose weight is up to and including 154.3 pounds (0-70 kg), vibrate each test specimen for 2 hours in each of the three mutually perpendicular axis at a vibration amplitude of  $\pm$  0.23" ( $\pm$  6 mm) peak (0.46" DA) from 5 to 9 Hz and  $\pm$ 2g peak from 9 to 350 Hz and a sweep rate of 0.75±0.25 octave per minute.

NOTE: If because of the geometry of the test specimen, it is considered impractical or unnecessary to vibrate the test specimen in a particular axis, the test specimen shall be vibrated for 3 hours in each of the two remaining axis.

(Continued)

Page 1

Tested By

Engineer

SB - 614A - Rev. 8/06



Test Title	Vibration			Date3/	8/2007
Customer	Pelican Products, Inc.			Job No.	T54402
Specimen	Case			Technicia	n S. Buckler 5.B,
Part No.	1630	Serial No.	See Recv. Insp.	Engineer	M. Bovard 108 3/20/67

(Continued)

Perform a visual examination. Any malfunction of the fittings and hardware (seals, closures, hinges, handles, etc.) and any damage to or spillage of the package contents shall constitute a failure of the specimen. Minor visible deterioration of the test specimen shall be noted but does not necessarily constitute failure of the test specimen.

## **Test Results:**

All testing was performed per the Test Method and Requirements stated above. No visual evidence of damage was observed upon completion of testing in each axis.

# Wyle Indicatories

# Dynamics Section Vibration Test Data Sheet

**Job No.** T54402

Customer		Pelican Products, Inc	Inc	Specimen	Case			P/N 1630 S/N See Re	See Recv. Insp.
				Sir	Sinusoidal		Test		
Date	Time	Axis	Temp. (° F)	Freq. (Hz)	Disp. ("DA)	Accel (±G)	Time (Min.)	Comments	
2007	Noted	Noted	Amb.	5-350	Noted	Noted	120	Test Requirements: Sine Sweep	
				5-9	0.46				
				9-350		2			
3/8	0808	T-B	Amb.	5-350	ı.	2		Start Test on Case 1630.	
	1008						120	Test Completed. No Visual Damage Obser	Observed.
3/8	1026	S-S	Amb.	5-350	п	11		Start Test on Case 1630.	
	1226						120	Test Completed. No Visual Damage Observed	erved.
3/8	1236	F-B	Amb.	5-350		11		Start Test on Case 1630.	
	1436						120	Test Completed. No Visual Damage Obser	Observed.
sine	sine							Signal: (1.0)	1.1.1
SB - 289/	۸ – Rev. 0٤	90/8						3191184. JKy Ducky 5/8/2001	18/2001

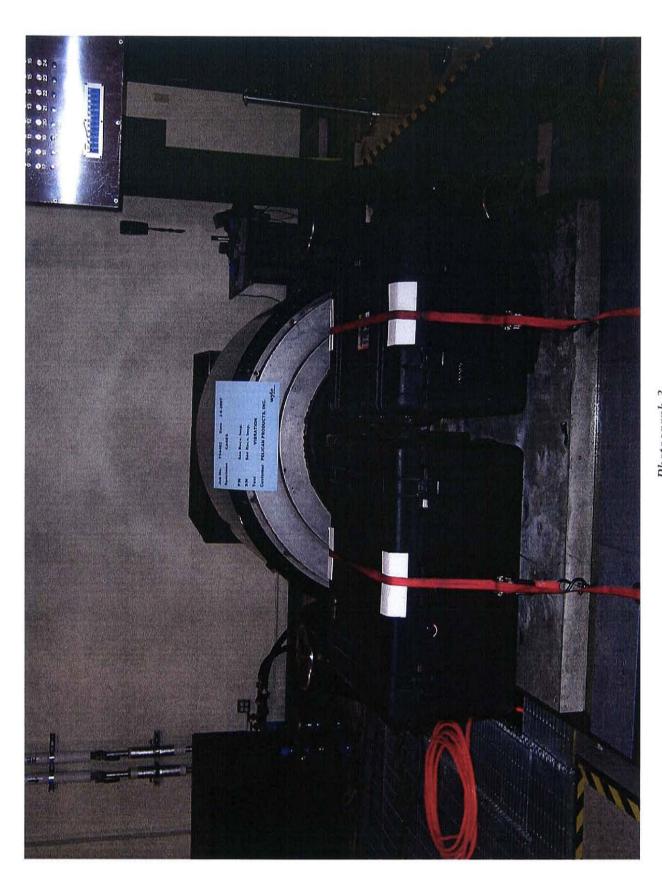




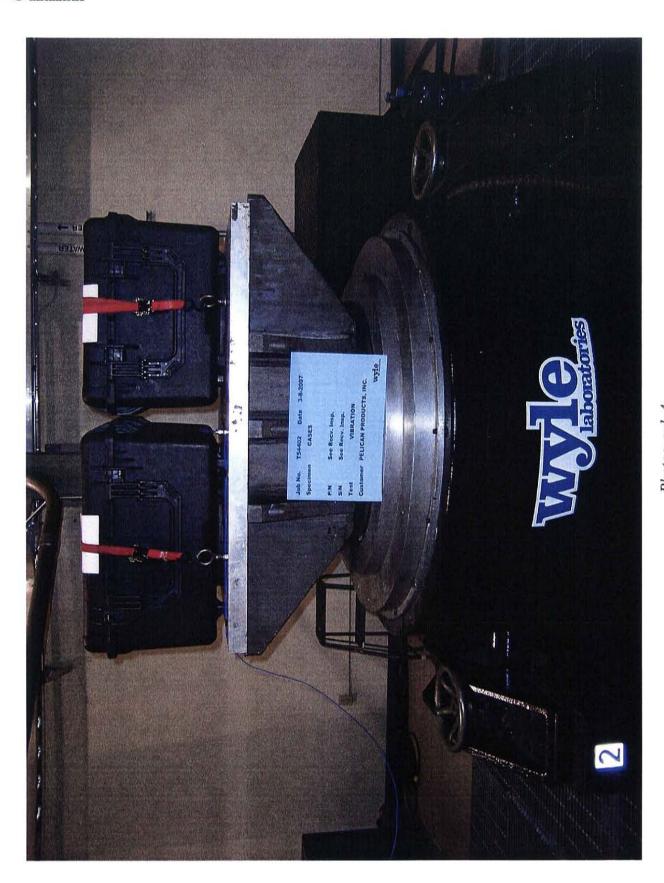




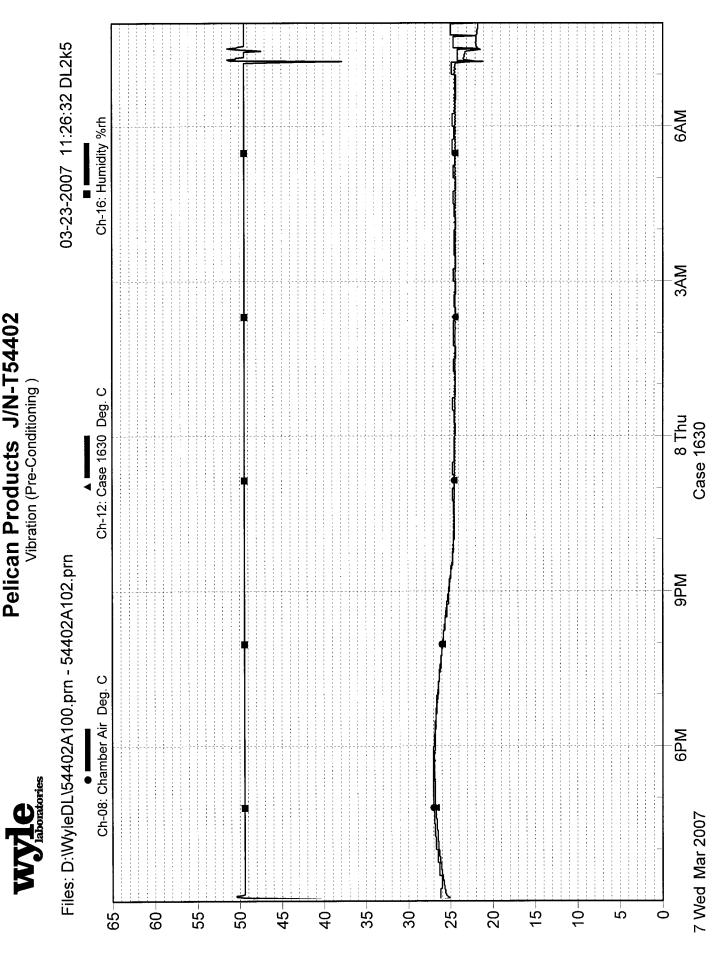








# Pelican Products J/N-T54402 Vibration (Pre-Conditioning)



# Control channel

Pelican Products, Inc. JN-T54402

Sine

Case 1630

<u>g</u>

10

W Jaboratories

logarithmic 15 Sweep type: Sweeps done: Sweeps req.:

Sweep direct.:up Sweep rate: 0.77 Oct/min Contr.strat.: Average

Unit:

000:07:59 001:52:01 -- Testing time -elapsed: remaining:

03-08-07

Date: Time:

350

[Hz]

100

Top to Bottom Axis Sine Vibration

10

0.01

C:\VcpNT\Daten\Pelican Products Inc T54402\Sine\_014.rsn

# Control channel

Pelican Products, Inc. JN-T54402

Sine

Case 1630

[g]

10

Wyle Jaboratories

0.77 Oct/min logarithmic 8 Sweeps req.: 15 Sweep direct.: down Sweep rate: 0.77 Oc Contr.strat.: Average Sweep type: Sweeps done:

Unit:

000:56:00 001:04:01 -- Testing time -elapsed: remaining:

Date: Time:

03-08-07

100

350

[Hz]

Top to Bottom Axis Sine Vibration

10

0.01

0.77 Oct/min

000:00:000 002:00:03

03-08-07 10:08:48

logarithmic 15 15

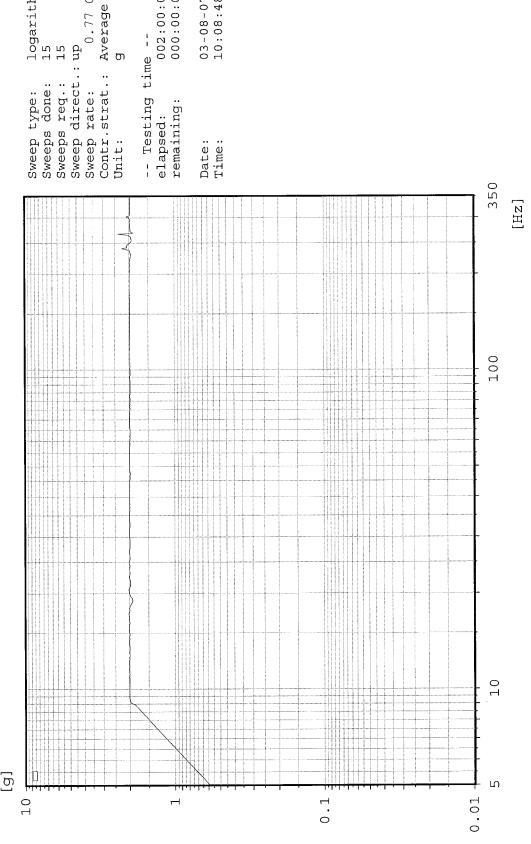
# Control channel

Pelican Products, Inc. JN-T54402

Case 1630

Sine





Top to Bottom Axis Sine Vibration

Sweep direct.: up
Sweep rate: 0.77 Oct/min
Contr.strat.: Average logarithmic 000:07:59 001:52:01 03-08-07 Wyle Jaboratories -- Testing time --Sweep type: Sweeps done: Sweeps req.: elapsed: remaining: Date: Time: Unit: 350 [Hz]100 Control channel Pelican Products, Inc. JN-T54402 10 Case 1630 [g] 2

Н

Sine

10

Side to Side Axis Sine Vibration

0.01

# 0.77 Oct/min logarithmic 8 001:04:01 03-08-07 Average Sweep direct.: down Sweep rate: 0.7 Contr.strat.: Avera -- Testing time --Sweep type: Sweeps done: Sweeps req.: remaining: elapsed: Date: Time: Unit: 350 [Hz]100 Control channel Side to Side Axis Sine Vibration Pelican Products, Inc. JN-T54402 10 Case 1630 [g] Ŋ Sine 0.01 10

C:\VcpNT\Daten\Pelican Products Inc T54402\Sine\_018.rsn

Sweep type: logarithmic Sweeps done: 15 Sweeps req.: 15 Sweep direct.: up Sweep rate: 0.77 Oct/min Contr.strat.: Average 002:00:02 03-08-07 W Jeboratories -- Testing time -remaining: elapsed: Date: Time: Unit: 350 [Hz]100 Control channel Side Axis Sine Vibration Pelican Products, Inc. JN-T54402 10 Case 1630 Side to [g] Sine 0.01 10

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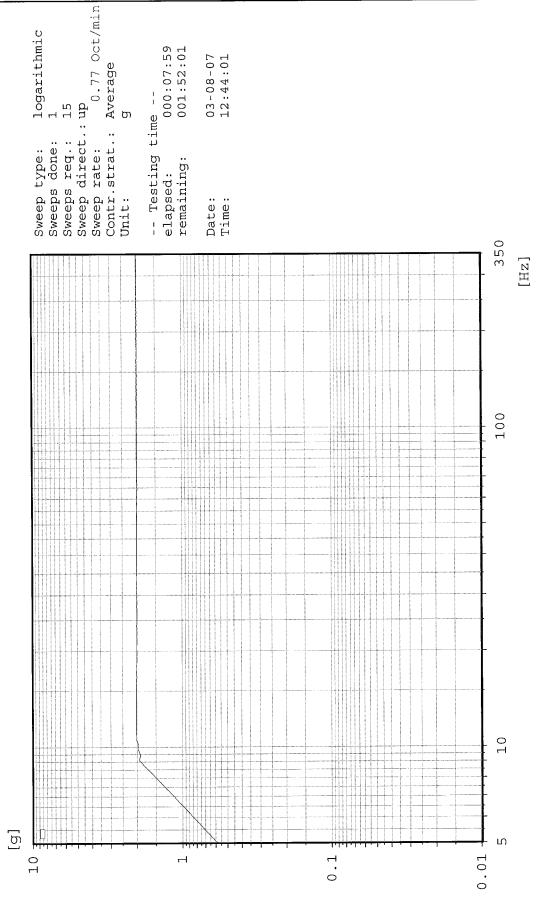
# Wyle laboratories

# Control channel

Pelican Products, Inc. JN-T54402

Sine

Case 1630



001:52:01

Front to Back Axis Sine Vibration

# 0.77 Oct/min logarithmic 8 001:04:01 000:56:00 03-08-07 W Jaboratories Sweep rate: 0.77 Contr.strat.: Average Sweeps req.: 15 Sweep direct.: down -- Testing time --Sweep type: Sweeps done: elapsed: remaining: Unit: Date: Time: 350 [Hz]100 Control channel Front to Back Axis Sine Vibration Pelican Products, Inc. JN-T54402 10 Case 1630 [g Sine 0.01 10 Н

C:\VcpNT\Daten\Pelican Products Inc T54402\Sine\_021.rsn

# Sweep type: logarithmic Sweeps done: 15 Sweeps req.: 15 Sweep direct.: up Sweep rate: 0.77 Oct/min 002:00:02 03-08-07 W Jaboratories Contr.strat.: Average -- Testing time --Sweep rate: elapsed: remaining: Date: Time: Unit: 350 [Hz]100 Control channel Front to Back Axis Sine Vibration Pelican Products, Inc. JN-T54402 10 Case 1630 g Sine 0.01 10 Н

C:\VcpNT\Daten\Pelican Products Inc T54402\Sine\_021.rsn

TEST TITLE:

Vibration

Technician: S. Buckler Date: 03/07/2007 Job No.: T54402 CUSTOMER: Pelican Products, Inc. Specimen: Case

Engineer: M. Bovard #13 3/30/07 See Recv. Insp. Serial No.: See Recv. Insp.

Part No.:

	MANIFACTURER	# I±COM	RANGE	# # I //W	CALIB	CALIBRATION	>00
					LAST	DUE	
Accelerometer	Endevco	7704-50	0 to 1,000 g's	W10446	10/10/2006	04/10/2007	2%
Amplifier - Charge	Unholtz-Dickie	D22PM	0 to 1,000 g's	W10673	12/13/2006	06/13/2007	2%
Amplifier - Power	Unholtz-Dickie	SA180	180 KW	W13570	* System	Calibration *	Mfg. Spec.
Chamber - Environmental	Bally	Chamber 3	-80 to +240°F & Rh / 8' x 8' x 7'10" / CO2 & LN2	W50714	* System	Calibration *	Mfg. Spec.
Controller - Chamber	Watlow / Omega	922 / CN9000	-100° to 240°F / 0-100%Rh	W50704	* System	Calibration *	Mfg. Spec.
DMM	Hewlett-Packard	34401A	рата	W12445	06/22/2006	06/22/2007	Mfg. Spec.
Exciter Electro-Dynamic	Ling	249	1" 5-2KHz 30K F/Lbs	W06702	* System	Calibration *	Mfg. Spec.
Exciter Electro-Dynamic	Ling	249	1" 5-2KHz 30K F/Lbs	W12493	* System	Calibration *	Mfg. Spec.
Multimeter/DAS	Keithley	2700	10VDC & Type T TC's	W13690	11/13/2006	11/13/2007	±2%
Multiplexer Module	Keithley	7700	20 Channels Volts or TC's	W14903	11/13/2006	11/13/2007	Mfg. Spec.
Oscillator	Tektronix	TDS2002	2 Ch, 60Mhz, 1GS/s	W50749	10/03/2006	10/03/2007	73%

Where applicable, the listed test equipment has been calibrated using standards which are traceable to the National Institute of Science & Technology. Certificates and reports of all calibrations are retained in the Wyle Laboratories QA files and are available for inspection upon request. \*Equipment identified as System Calibration are verified prior to use.

Vibration TEST TITLE:

Technician: S. Buckler S.B. Date: 03/07/2007 Job No.: T54402 CUSTOMER: Pelican Products, Inc. Case Specimen:

Part No.:

Engineer: M. Bovard 1m3 3/30/07 See Recv. Insp. Serial No.: See Recv. Insp.

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	ACCY.	3%	.2 lbs.	Mfg. Spec.	Mfg. Spec.	
CALIBRATION	DUE	05/13/2007	05/08/2007	03/30/2008	03/28/2008	
CALIB	LAST	11/13/2006	05/08/2006	03/30/2006	03/28/2006	
	WYLE#	W11874	W13126	W12441	W12440	
	RANGE	0 - 100% rH	1000 lbs.	2 Channels	16 Channels	
	MODEL.#	HMP13	TR-1-NK	E1434A	E1432A	
	MANUFACTURER	Vaisala	Certified Scale	M + P / Agilent	M + P / Agilent	
	EQUIPMENT	Rh Probe	Scale	Vibration Controller - Arbitrary Source	Vibration Controller - Digitizer	

Where applicable, the listed test equipment has been calibrated using standards which are traceable to the National Institute of Science & Technology. Certificates and reports of all calibrations are retained in the Wyle Laboratories QA files and are available for inspection upon request. \*Equipment identified as System Calibration are verified prior to use.



Test Title Low Temperature Customer Pelican Products, Inc. **Job No.** T54402 Specimen Case Date Started 3/12/2007 Part No. 1630 Serial No. See Recv. Insp. Date Comp. 3/13/2007 Spec. DEF STAN 81-41 Part3/4 Par. 21 Photo Yes Amb. Temp.  $25 \pm 10^{\circ}$ C

## Requirements:

Temperature:

-40+2°C

Duration:

16±0.5 hours after specimen has reached test temperature or 7 days

± 1 hour if time required for the complete package to attain the

temperature cannot be assessed

### Test Method:

Place the test specimen in a test chamber on the face on which it normally is expected to be transported or stored. Install a thermocouple on the test specimen. Decrease the champer temperature to -40± 2 °C at a rate not to exceed 3 °C per minute. Maintain the chamber at -40± 2 °C for either:

- 1) 16±0.5 hours after specimen has reached test temperature or
- 7 days  $\pm$  1 hour if time required for the complete package to attain the temperature 2) cannot be assessed.

Return the chamber temperature to 20± 10 °C at a rate not to exceed 3 °C per minute.

Perform a visual examination. The package is considered to have failed if it is unserviceable or is affected in any way which would potentially cause the test specimen to become unserviceable.

### **Test Results:**

All testing was performed according to the Test Method and Requirements stated above. No visual evidence of damage was observed upon completion of the test.

Page 1

Tested By

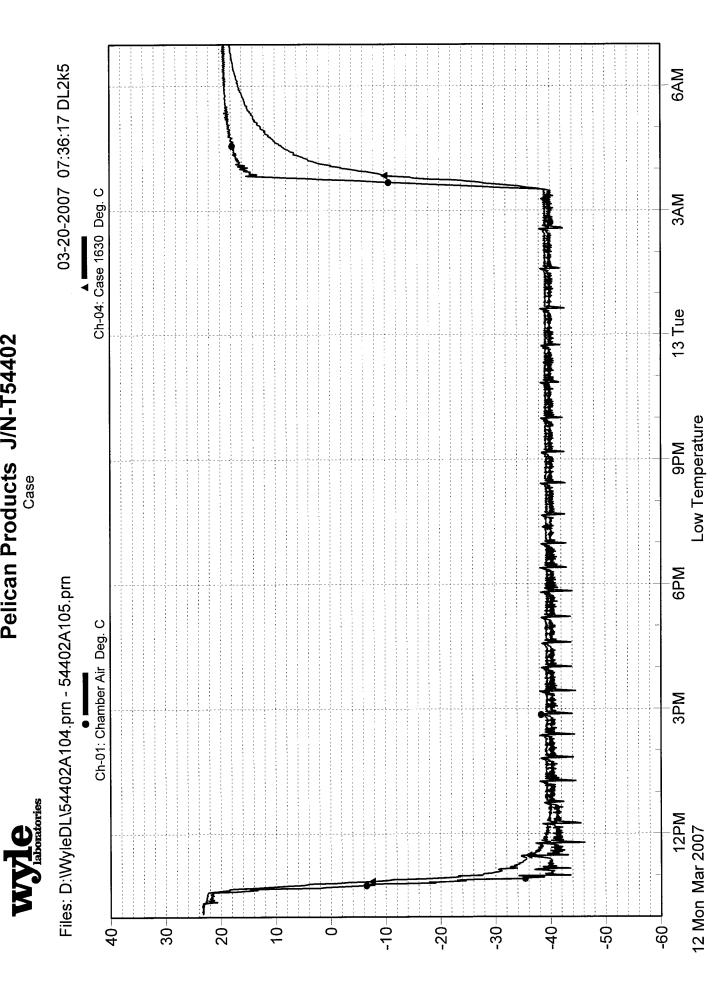
Engineer





# Pelican Products J/N-T54402





Wyle Myler Indicatories

TEST TITLE: Low Temperature

Engineer: M. Bovard M6 3/30/07 Technician: S. Paysen Date: 3/12/2007 Job No.: T54402 See Recv. Insp. Serial No.: CUSTOMER: Pelican Products, Inc. See Recv. Insp. Specimen: Case Part No.:

Where applicable, the listed test equipment has been calibrated using standards which are traceable to the National Institute of Science & Technology. Certificates and reports of all calibrations are retained in the Wyle Laboratories QA files and are available for inspection upon request. \*Equipment identified as System Calibration are verified prior to use.



 Customer
 Pelican Products, Inc.
 Job No.
 T54402

 Specimen
 Case
 Date Started
 3/13/2007

 Part No.
 1630
 Serial No.
 See Recv. Insp.
 Date Comp.
 3/15/2007

 Spec.
 DEF STAN 81-41 Part3/4
 Par.
 14 and 17
 Photo
 Yes
 Amb. Temp.
 25 ± 10°C

## Requirements:

Pre-Conditioning:

Temperature:  $25 \pm 10$  °C Humidity: 45% to 75%

Duration: 16 hours or until specimen has reached temperature

stabilization (whichever is the shortest period)

Dry Heat Test:

Temperature: 55 ± 2 °C

Humidity: Not to exceed 75% Duration: 48 ±1 hours

### **Test Method:**

Place the test specimen in a test chamber on the face on which it normally is expected to be transported or stored. Install a thermocouple on the test specimen. Maintain the chamber at  $25 \pm 10$  °C and 45% to 75% relative humidity for 16 hours or until the specimen has reached temperature stabilization (i.e. test specimen temperature stable with chamber temperature).

Increase the chamber temperature to  $55 \pm 2$  °C at a rate not to exceed 3 °C per minute. Humidity is not to exceed 75%. Maintain the chamber at these conditions for  $48 \pm 1$  hours.

Return the chamber temperature to  $25 \pm 10$  °C at a rate not to exceed 3 °C per minute. Perform a visual examination. The package is considered to have failed if it is unserviceable or is affected in any way which would potentially cause the test specimen to become unserviceable.

### Test Results:

All testing was performed according to the Test Method and Requirements stated above. No visual evidence of damage was observed upon completion of the test.

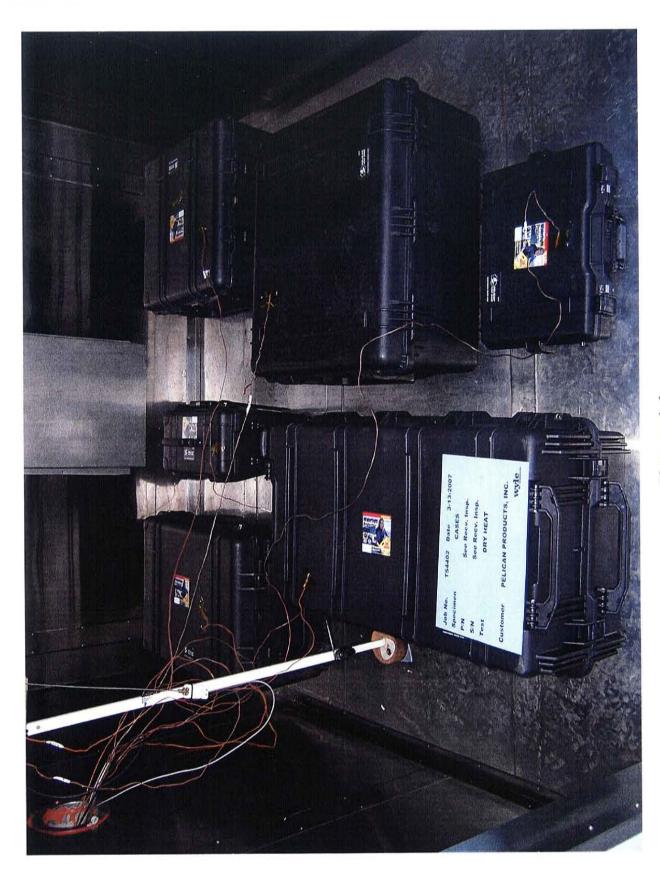
Page 1

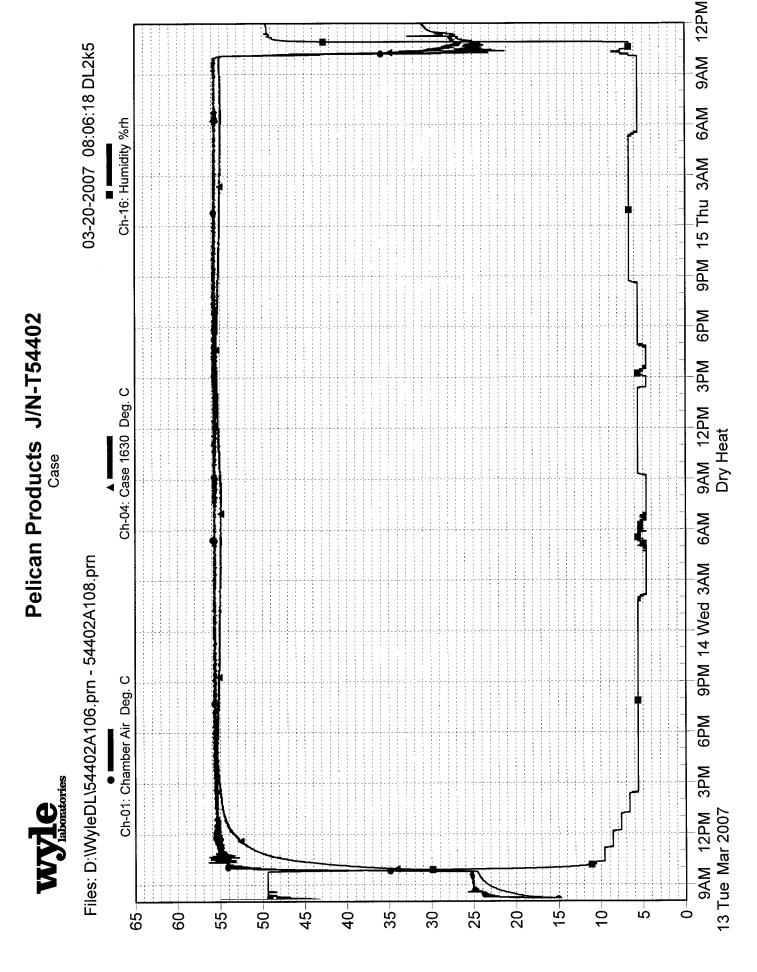
Tested By

Engineer

Milus Karl 3/30/07







Myle Babonatories

TEST TITLE: Dry Heat

Engineer: M. Bovard 146 3/30/67 Technician: S. Paysen Date: 03/13/2007 Job No.: T54402 See Recv. Insp. Serial No.: CUSTOMER: Pelican Products, Inc. See Recv. Insp. Case Specimen: Part No.:

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	ACCY.	Mfg. Spec.	Mfg. Spec.	±2%	Mfg. Spec.	%8	
CALIBRATION	DUE	Calibration *	Calibration *	11/13/2007	11/13/2007	05/13/2007	
CALIB	LAST	* System	* System	11/13/2006	11/13/2006	11/13/2006	
	WYLE#	W50714	W50704	W13690	W14903	W11874	
	RANGE	-80 to +240°F & Rh / 8' x 8' x 7'10" / CO2 & LN2	-100° to 240°F / 0-100%Rh	10VDC & Type T TC's	20 Channels Volts or TC's	0 - 100% rH	
	MODEL #	Chamber 3	922 / CN9000	2700	7700	HMP13	
	MANUFACTURER	Bally	Watlow / Omega	Keithley	Keithley	Vaisala	
	EQUIPMENT	Chamber - Environmental	Controller - Chamber	Multimeter/DAS	Multiplexer Module	Rh Probe	

Where applicable, the listed test equipment has been calibrated using standards which are traceable to the National Institute of Science & Technology. Certificates and reports of all calibrations are retained in the Wyle Laboratories QA files and are available for inspection upon request. \*Equipment identified as System Calibration are verified prior to use.



 Customer
 Pelican Products, Inc.
 Job No.
 T54402

 Specimen
 Case
 Date Started
 3/16/2007

 Part No.
 1630
 Serial No.
 See Recv. Insp.
 Date Comp.
 3/16/2007

 Spec.
 DEF STAN 81-41 Part3/4
 Par.
 14 and 19
 Photo
 Yes
 Amb. Temp.
 25 ± 10°C

## Requirements:

Pre-Conditioning:

Temperature:

25± 10 °C

Humidity:

45% to 75%

Duration:

16 hours or until specimen has reached temperature stabilization (whichever is the shortest period)

### Test Method:

Weigh the test specimen.

Place the test specimen in a test chamber on the face on which it normally is expected to be transported or stored. Install a thermocouple on the test specimen. Maintain the chamber at  $25\pm10$  °C and 45% to 75% relative humidity for 16 hours or until the specimen has reached temperature stabilization (i.e. test specimen temperature stable with chamber temperature).

After pre-conditioning:

Immediately after removal from the conditioning chamber perform the following vertical impact test. Drop configurations, as applicable, shall be designated top (1), right side (2), base (3), left side (4), near end (5), and far end (6).

For each test specimen whose weight is up to and including 66 pounds (0-30 kg), drop each test specimen once onto its designated base and all perpendicular and parallel faces onto a non-deformable surface at a height of  $39.4 \pm 0.2$ " ( $1000 \pm 5$  mm).

Perform a visual examination. Any malfunction of the fittings and hardware (seals, closures, hinges, handles, etc.) and any damage to or spillage of the package contents shall constitute a failure of the specimen. Minor visible deterioration of the test specimen shall be noted but does not necessarily constitute failure of the test specimen.

## Test Results:

All testing was performed according to the Test Method and Requirements stated above. No visible evidence of damage was observed following testing (see following data sheet and photographs for details).

Page 1

Tested By

Engineer

neer Willy Bond 3/30/07

SB - 614A - Rev. 8/06



Test Title	Impact			Date 3/16/2007
Customer	Pelican Pr	oducts, Inc.		Job No
Specimen	Case			Technician S. Paysen 3/14/07
Part No.	1630	Ser	ial No	See Recv. Insp. Engineer M. Bovard 1/18 3/30/07
DATE	TIME	CONFIGURATION	HEIGHT	COMMENTS
				Case # 1630
3/16	1304	Base	39.4"	No damage observed
	1307	Top	39.4"	No damage observed
	1311	Right Side	39.4"	No damage observed
	1313	Left Side	39.4"	No damage observed
	1315	Near End	39.4"	No damage observed
	1317	Far End	39.4"	No damage observed
-			-	
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			<u> </u>	
			-	
	-			

Drop-ds



Photograph 7 Impact Test Setup (Base Impact)





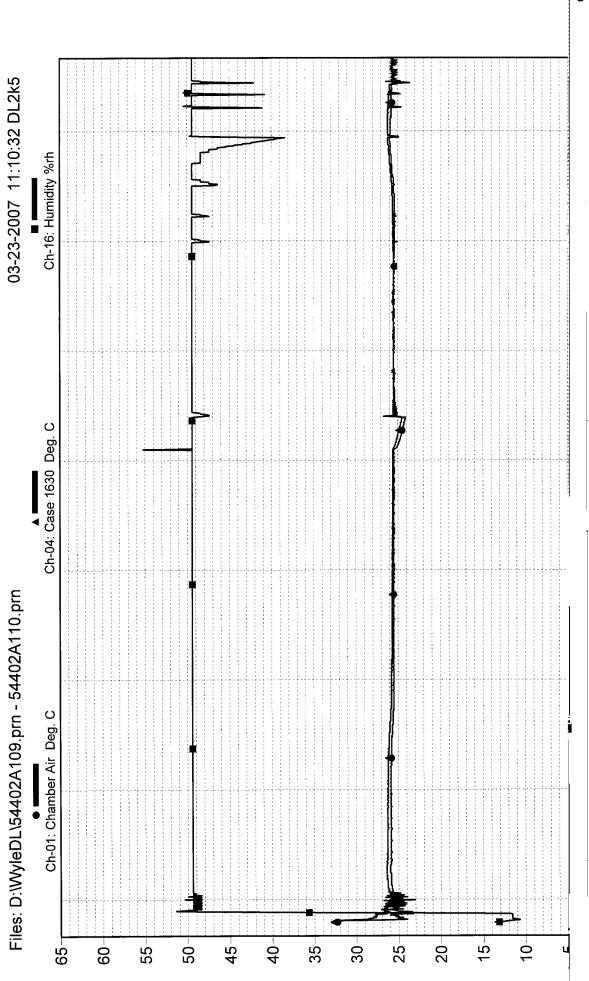
Photograph 8 Impact Test Setup and Side Labels (Left Side Impact)



Photograph 9 Impact Test Setup (Far End Impact)

# Pelican Products J/N-T54402

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TEST TITLE: Impact

Engineer: M. Bovard Jul 3/36/67 Technician: S. Paysen Date: 03/15/2007 Job No.: T54402 See Recv. Insp. Serial No.: CUSTOMER: Pelican Products, Inc. See Recv. Insp. Specimen: Case Part No.: ಬ

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Where applicable, the listed test equipment has been calibrated using standards which are traceable to the National Institute of Science & Technology. Certificates and reports of all calibrations are retained in the Wyle Laboratories QA files and are available for inspection upon request. \*Equipment identified as System Calibration are verified prior to use.